# **MICROSWITCHES - SEALED, POSITIVE BREAK**

### PBXR - 8325

- Double-break snap-action mechanism with electrically separated circuits (form Zb) and double wiping contacts
- > Positive opening action according to IEC 60947-5-1 Annex K
- > Very long overtravel: 2 mm after the positive opening position
- > Protection of mechanism: IP67 or IP40
- ) Operating temperature -50 °C to +85 °C
- ) Ratings from 1mA 4 V... to 2A 250 V $\sim$  Rating codes: B300, Q150
- > Very long mechanical life
- Choice of connections Mounting plates and roller lever (pre-assembled or retrofittable)
- curs and CCC approved Meet applicable railway standards



Main specificatio	ns					
			Standard 83250	High force 83252	Dual-current 83254	Dual-current High force 83255
Degree of protection	Connections	Actuators				
IP40	W3 (QC 6.3 x 0.8)	No	83250000	83252000	83254000	83255000
IP40	W3/90B (QC 6.3 x 0.8, folded)	No	83250010	83252010	83254010	•
IP40	W5 (screw + clamp)	No	83250020	83252020	83254020	83255020
IP40	W5/IP20 (screw + clamp, protected)	No	83250030	83252030	83254030	83255030
IP40	W1 (screw + washer)	No	•	•	•	•
IP67	W3 (QC 6.3 x 0.8)	No	83250200	83252200	83254200	83255200
IP67	W3/90B (QC 6.3 x 0.8, folded)	No	83250210	•	83254210	•
IP67	W5 (screw + clamp)	No	83250220	83252220	83254220	83255220
IP67	W5/IP20 (screw + clamp, protected)	No	83250230	83252230	83254230	83255230
IP67	W1 (screw + washer)	No	•	•	•	•
Configurations with actual	ators	Yes	See page 4	See page 4	See page 4	See page 4
Electrical characteristi	cs					
Positive opening action	Positive opening action		€	$\Theta$	$\Theta$	$\Theta$
Rating nominal / 250 V $\sim$ (A)		2	2	2*	2*	
Rating nominal / 250 V (A)		0.6	0.6	0.6*	0.6*	
Rating thermal (A)		10	10	10	10	
Mechanical characteris	stics					
Maximum operating forc	e (N)		3.6	5.5	3.6	5.5
Minimum release force (N)		0.5	2	0.5	2	
Minimum positive openir	ng force (N)		20	20	20	20
Maximum rest position (mm)			8.9	8.9	8.9	8.9
Operating position (mm)			6.6 ±0.25	6.6 ±0.25	6.6 ±0.25	6.6 ±0.25
Positive opening position			5.5	5.5	5.5	5.5
Maximum total travel position (mm)		3.6	3.6	3.6	3.6	
Differential travel (mm)		1.2 ±0.3	1.2 ±0.3	1.2 ±0.3	1.2 ±0.3	
Operating temperature (° C) IP40			-50 → +85	-50 → +85	-50 → +85	-50 → +85
Operating temperature (° C) IP67			-40 → +85	-40 → +85	-40 → +85	-40 <del>→</del> +85
Mechanical life - IP40 versions (operations)			107	*	107	*
Mechanical life - IP67 versions (operations)			5x10 <sup>6</sup>	*	5x10 <sup>6</sup>	*
Contact gap (mm)			2 x 0.9	2 x 0.9	2 x 0.9	2 x 0.9
Weight, terminal versions (g)			20	20	20	20
* Contact us						

### **Additional specifications**

- Case: PC GF20 (UL 94-V0 / GWFI 960 °C / GWIT 775 °C)
- Button: PBT GF17 (UL 94-V0 / GWFI 960 °C)
- Membrane: silicone rubber
- Contacts: silver alloy, micro-profile

gold alloy on silver alloy, micro-profile (dual-current)

- Terminals: Tin-plated brass
- Screws: stainless steel
- Levers: stainless steel, POM

- Degree of protection: IP67 or IP40 (mechanism)
- Recommended min actuating speed: 0.1 mm/s
- Rated insulation voltage Ui: 400 V
- Impulse withstand voltage Uimp: 4 kV
- Pollution degree: 3
- Protection against electric shock: 400V (button and actuators of IP67
- versions have reinforced insulation)
- Dimensional conformity: DIN 41636-6, type F
- Fire & Smoke Resistance: EN 45545-2 EL10 class
- Certification marks: 🔊 🕌 🥨 /EHI Pending

CROUZET.COM | 2 | MICROSWITCHES | 01/2024

### **Product adaptations**

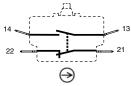


- ightarrow Special connections: W3 QC tabs with specific folding angles, double QC tabs, W5 without screws, ...
- > Special levers: special shapes and lengths
- > Maintained action variant (bistable reset switch), with plunger or lever
- > Two-pole DPDT assemblies with common lever
- > IP40 protective cover/housing on connections

#### **Principles**

Double break snap-action switch with electrically separated circuits and with positive opening action on NC contacts (21-22) according to IEC 60947-5-1 Annex K

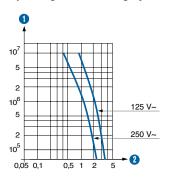
Changeover - SPDT (form Zb)

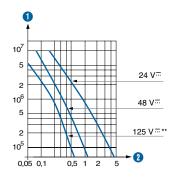


Both circuits can be used at opposite polarities

#### **Curves**

Operating curve for category AC15 Operating curve for category DC13



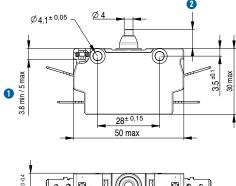


- Number of operations
- Current in Amps

### **Dimensions**

#### **Product**

8325R



42<sup>± 0,15</sup>

- Fixing screw threaded length
- Positions
- 3 2 x M3 fixing holes

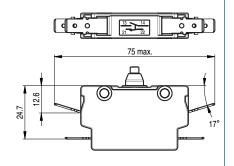
Max. tightening torque of fixing screws: 1.3 N.m on  $\varnothing$  4.1 holes 0.9 N.m on M3 nuts

<sup>\*\*</sup> For IP67 versions used in 125  $V_{\overline{--}}$ , please consult us.

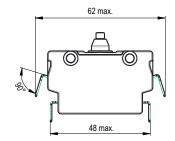
<sup>\*</sup> Models 83254 and 83255 are designed to operate equally well on low-current (1 mA 4 V minimum recommended) or medium current circuits. However, a given product should only be used to switch one type of circuit during its working life.

### **Connections**

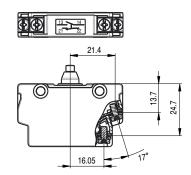
### W3 quick-connect 6.3 x 0.8



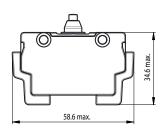
W3/90B quick-connect 6.3 x 0.8, 90° downward folding



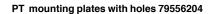
W5 screw with clamp W1 screw with washer

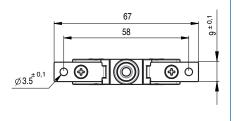


W5/IP20 screw with clamp IP20 protection



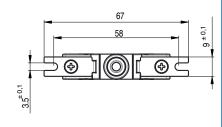
# **Mounting accessories**





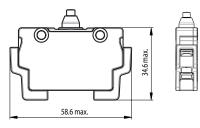
Thickness: 1 mm

# PE mounting plates with notches 79556205



Thickness: 1 mm

# IP20 screw connection cover 79556165

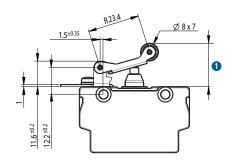


Snap-on mounting 2 pieces are needed

# **Actuators**

LG roller lever 79556201 LG PT roller lever + plates with holes 79556202 LG PE roller lever + plates with notches 79556203

#### Mechanical characteristics on roller



	<b>83250 / 83254</b> Standard	<b>83252 / 83255</b> High Force
Maximum operating force (N)	2.4	3.7
Minimum release force (N)	0.4	1.3
Min. positive opening force (N)	14	14
Maximum rest position (mm)	20.5	20.5
Operating position (mm)	16.6±0.5	16.6±0.5
Min. positive opening position (mm)	14.5	14.5
Maximum total travel position (mm)	12	12
Differential travel (mm)	1.8 <sup>±0.55</sup>	1.8 <sup>±0.55</sup>

Positions

CROUZET.COM 4 MICROSWITCHES 01/2024

### **Actuators and mounting accessories**

#### PBXR 8325 with referenced accessories

		Roller lever	LG	LG	LG	-	-
	Mo	unting plates	-	PT	PE	PT	PE
	Accessory kit		79556201	79556202	79556203	79556204	79556205
-	IP40	W3	83250003	83250004	83250005	•	•
		W3/90B	83250013	83250014	83250015	•	•
		W5	83250023	83250024	•	83250021	•
		W5/IP20	83250033	83250034	•	•	•
	IP67	W3	83250203	•	•	•	•
		W3/90B	83250213	83250214	•	•	•
		W5	83250223	83250224	83250225	83250221	•
		W5/IP20	•	•	•	•	•
_	IP40	W3	83252003	83252004	83252005	•	•
		W3/90B	•	83252014	•	83252011	•
		W5	83252023	83252024	•	83252021	•
		W5/IP20	•	•	•	•	•
	IP67	W3	•	•	•	•	•
		W3/90B	•	•	•	•	•
		W5	83252223	83252224	•	•	•
		W5/IP20	•	•	•	•	•
83254	IP40	W3	83254003	83254004	•	•	•
		W3/90B	83254013	83254014	•	•	•
		W5	83254023	83254024	•	•	•
		W5/IP20	83254033	83254034	•	•	•
	IP67	W3	83254203	•	•	•	•
		W3/90B	83254213	83254214	•	•	•
		W5	83254223	83254224	•	•	•
		W5/IP20	•	•	•	•	•
33255	IP40	W3	83255003	•	•	•	•
		W3/90B	•	•	•	•	•
		W5	83255023	83255024	•	•	•
		W5/IP20	•	•	•	•	•
	IP67	W3	•	•	•	•	•
		W3/90B	•	•	•	•	•
		W5	•	•	•	•	•
		W5/IP20	•	•	•	•	•

### **Installation recommendations**

See "Basic technical concepts".

To observe the required clearances and creepage distances in the connection area:

- above 125 V: an insulating plate is needed when the switch is mounted on an uninsulated surface.
- above 250 V: insulating plates are needed between switches when ganging.

### How to order

Use the 8 digit part numbers when they are defined

 $Other\ cases,\ precise:\ Type\ of\ microswitch\ -\ Degree\ of\ protection\ -\ Connection\ -\ Actuator^*\ -\ Mounting\ accessories^*\ -\ Adaptation^*$ 

\* if needed

Example: 83250 IP67 W3/90B LG PE

Standard product Product made to order Contact us